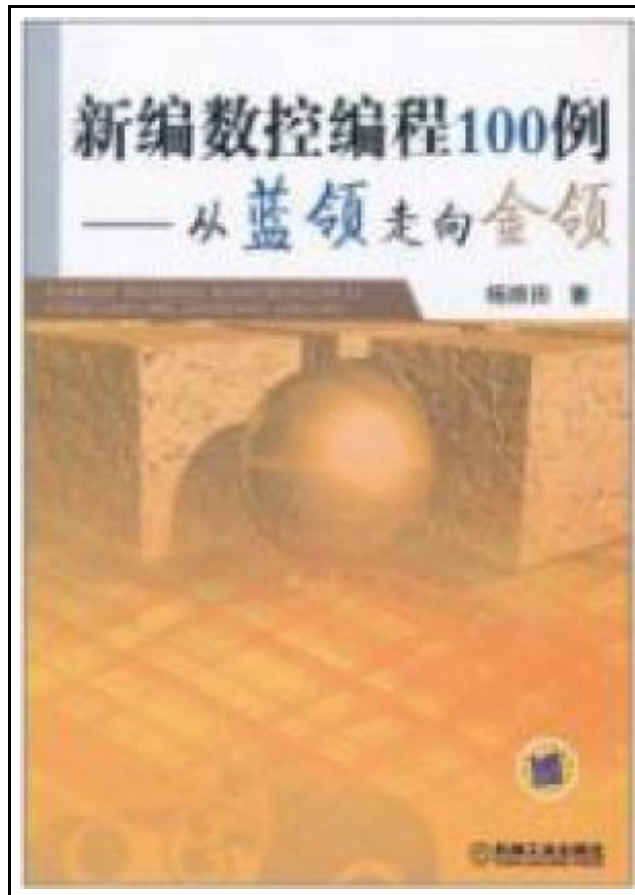


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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 380 Publisher: Machinery Industry Pub. Date :2011-07-01 version 1. Yangshun Tian edited the New CNC programming 100 cases - from blue collar to Jinling describes the use of examples in the form of programming CNC machine tools. covers CNC lathe. CNC milling. machining center operator. EDM operator skills needed to master the vast majority of high-level programming knowledge points. This book focuses on the most widely used enterprise applications before SIN [YMERIK 840D system. which is mainly used for medium and large CNC turning. milling. boring. machining centers. FAN [JC CNC CNC machine tools and teaching in small and medium sized application is wide. separately as ~ chapter. Therefore. the first four chapters for beginning and intermediate readers to learn. but also facilitate the school selected for the materials; Chapter V R parameters and macro programming and its applications. as improved part. for the reader and learn from Jinling; Chapter VI Other CNC programming. CNC systems to facilitate the use of other readers to learn; Chapter VII of the line cutting program. part of special processing. A New CNC programming 100 cases - from blue collar to gold collar professional and technical personnel for NC colleges relevant professional and vocational teachers and students to use. Contents: Preface Chapter CNC programming basic concepts of numerical control technology based Section II Section III CNC numerical control devices and CNC machine tool coordinate system and the Point IV program in mathematical processing manual CNC programming basic rules of Section V Section VI program instruction format with SINUMERIK 840D common programming instructions in section VII VIII fixed parameters and variable cycle features programming instructions FANUC CNC Programming Section IX Chapter SINUMERIK...



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